



# User manual / Assembly instructions

## Deponti Key frame

Version: EN – February 2022



[www.deponti.com](http://www.deponti.com)



# 1. Manual

## Package contents

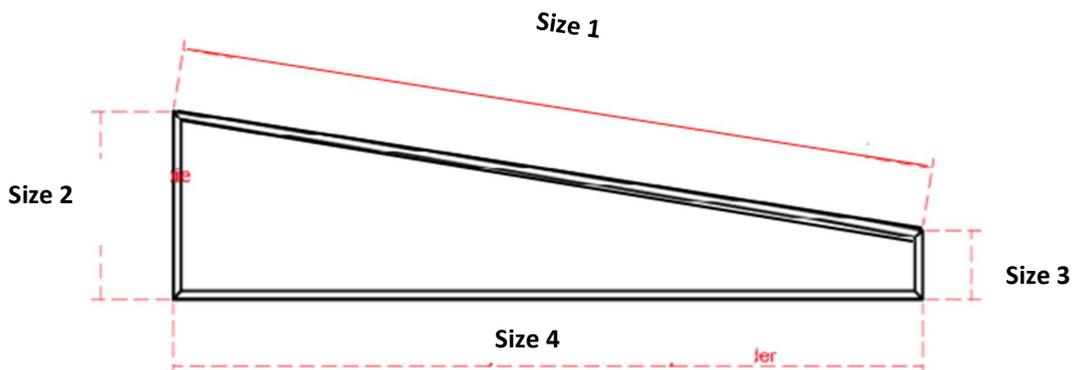
- 2 pieces F-Profile 4200mm
- 1 piece F-profile 2000mm
- 1 set of short stainless steel self-tapping screws



*Before you start, measure all specified data first. The wedge is first assembled in its entirety separately from the covering before you insert it into the veranda. So make sure you measure and write down the measurements correctly.*

- Size 1: Determine the size of the wall side. Get to know this measure for the underlying of the side beam.
- Size 2: Determine the height that the wedge should have on the wall side.
- Size 3: Determine the height of the wedge on the upright side.
- Size 4: Determine the size from the wall side to the inside of the upright measured level.

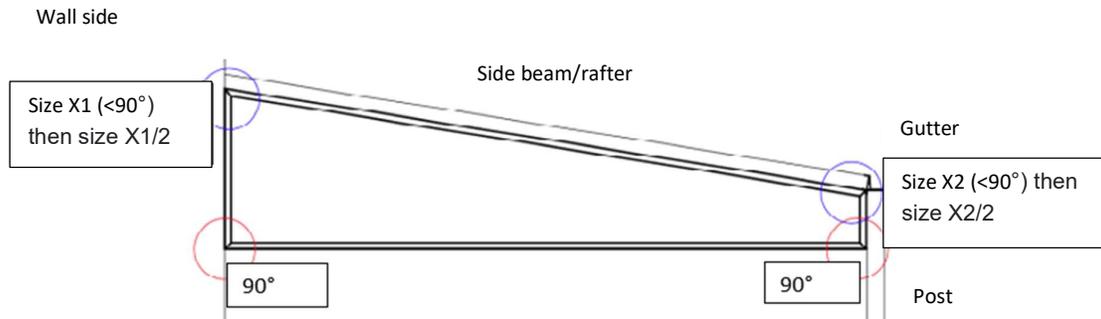
**Note:** Size 3 and 4 are strongly interlinked, if size 3 is too long or short the origin of the gusset (Size 4) will not be level.



Now determine the inclination of the ends of Measure 1 and the upper corners of Measure 2 and 3. The ends of length 4 and the lower corners of Measure 2 and Measure 3 should have an angle of 45° (by default).



Now saw all parts and corners to the correct measurements. Size 1 and Size 4 come from the 4200mm F-profiles. Size 2 and size 3 come from the 2000mm F profile.



Now saw the polycarbonate sheet to size so that it falls into the F profiles at least 25 mm all around. Blow or vacuum all chambers after cutting.

Close the plate in the F-profiles, if necessary use a little sealant for a perfect seal. Then mount the wedge as a whole in the veranda. Screw the wedge into the screw gutter on the upper beam and upright. Use the supplied stainless steel self-tapping screws for this.

Pre-drill the profiles with a 3mm metal drill before screwing. Start about 5cm from the side and place a screw every 50cm. On the wall side, the wedge can optionally be secured with M6 or M8 impact plugs. The underside of the wedge remains floating.

